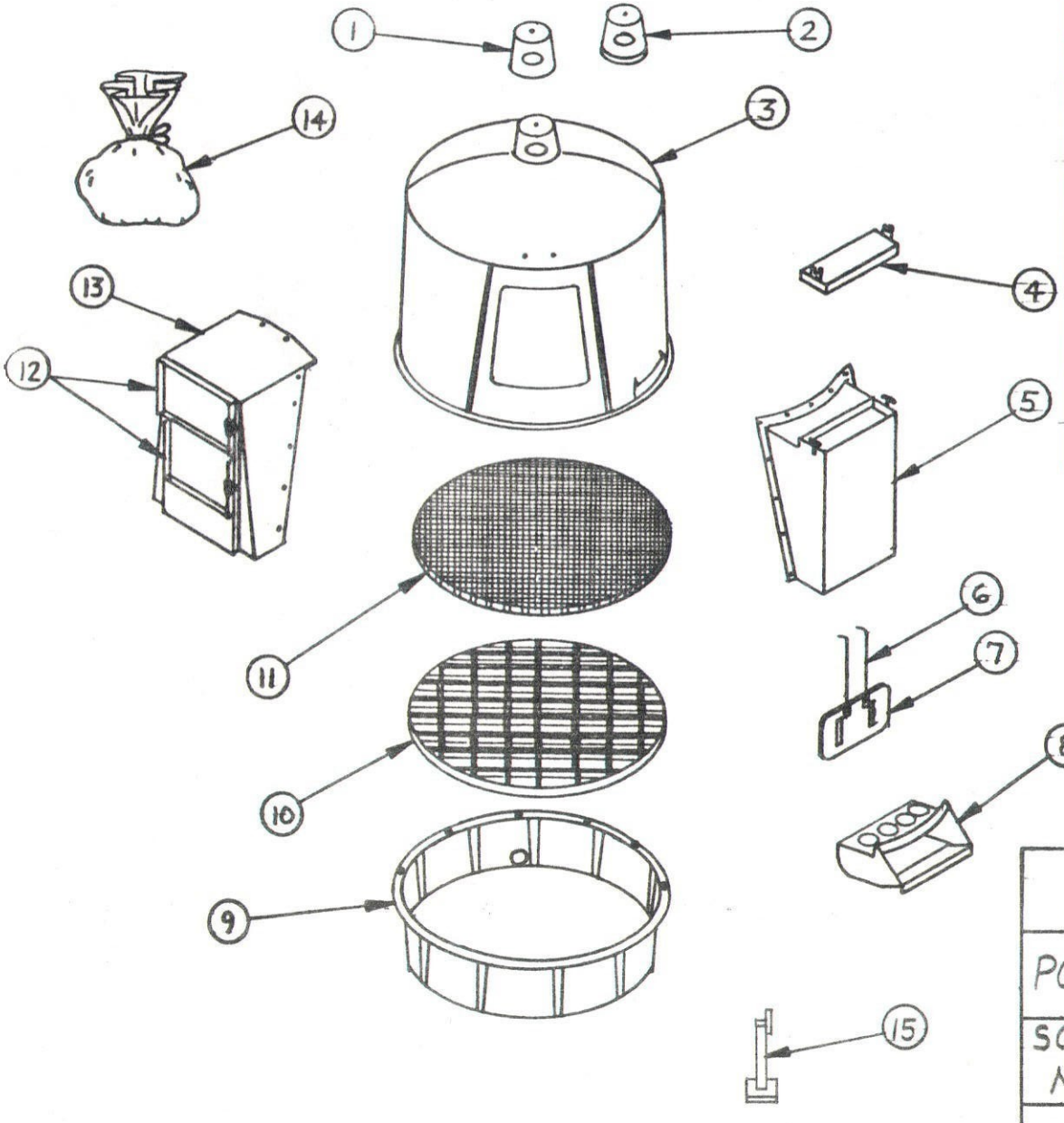

ITEM	PART #	DESCRIPTION	QTY
1	PD-2013	VENT CAP	1
2	PD-2043	DOUBLE VENT CAP	1
3	PD-2062	POLY DOME ROUND HUT	1
4	PD-2076	PIG FEEDER COVER	1
5	PD-2075	PIG FEEDER	1
6	PD-4022	PIG FEEDER ADJUSTMENT ARM	2
7	PD-2081	PIG FEEDER ADJUSTMENT PIT.	1
8	PD-2077	PIG FEEDER BOOT	1
9	PD-2080	PIG NURSERY HOLDING TANK	1
10	PD-4023	PIG NURSERY FLOOR GRATEING	1
11	PD-2082	PIG NURSERY PLASTIC FLOORING	1
12	PD-2079	PIG NURSERY DOOR COVER	2
13	PD-2078	PIG NURSERY FRONT DOOR	1
14	PD-3090	BAG OF BOLTS PIG NURSERY	1
15	PD-4024	FLOOR GRATING SUPPORT	1

2. FLOOR GRATING SUPPORT #15 IS TO BE BOLTED ON CENTER BOLT OF #10

NOTE: 1. 1 TUBE OF CAULKING REQUIRED FOR SEALING AROUND FRONT DOOR AND FEEDER. (NOT INCLUDED)

POLY DOME PIG NURSERY

POLY TANK, LITCHFIELD MN.

REV. NO.

SCALE:	DRAWN:	DATE:
NONE	JOHN O'H.	3-11-91

DRW. NO. PD-1015

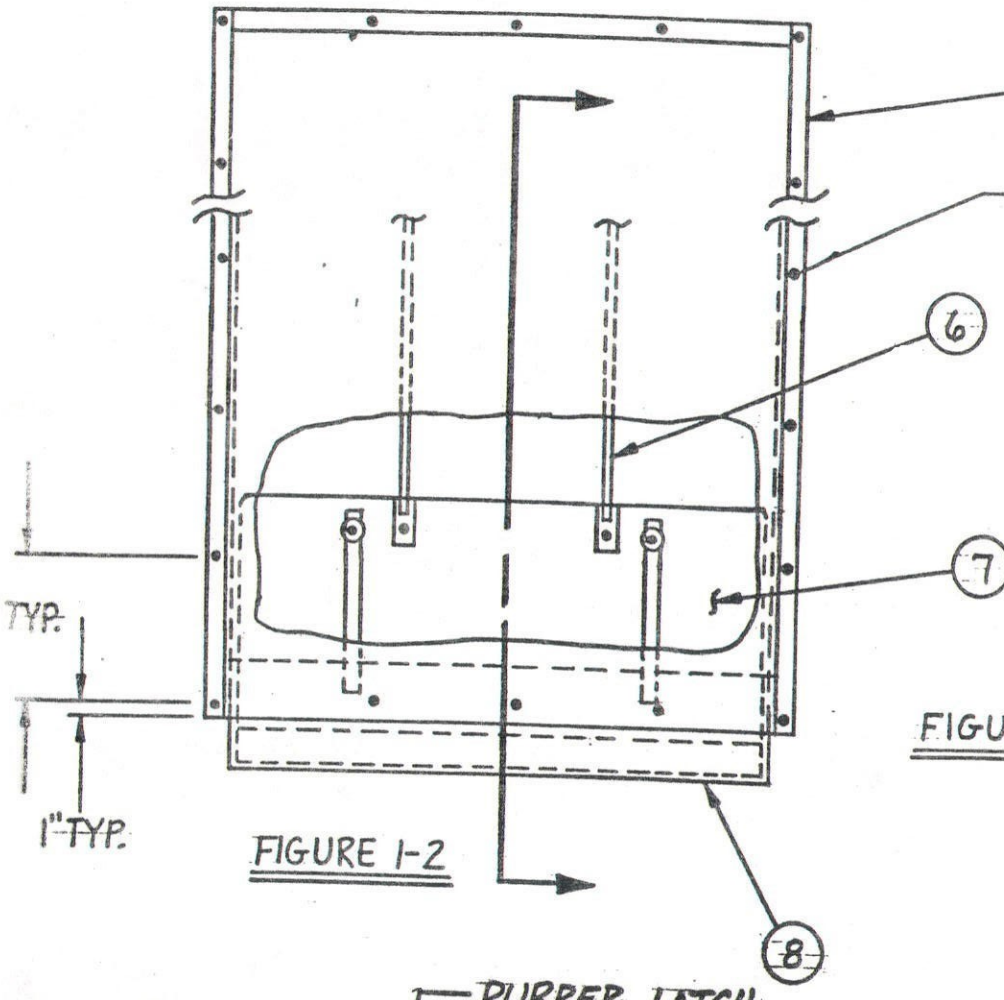

FIGURE 1-2

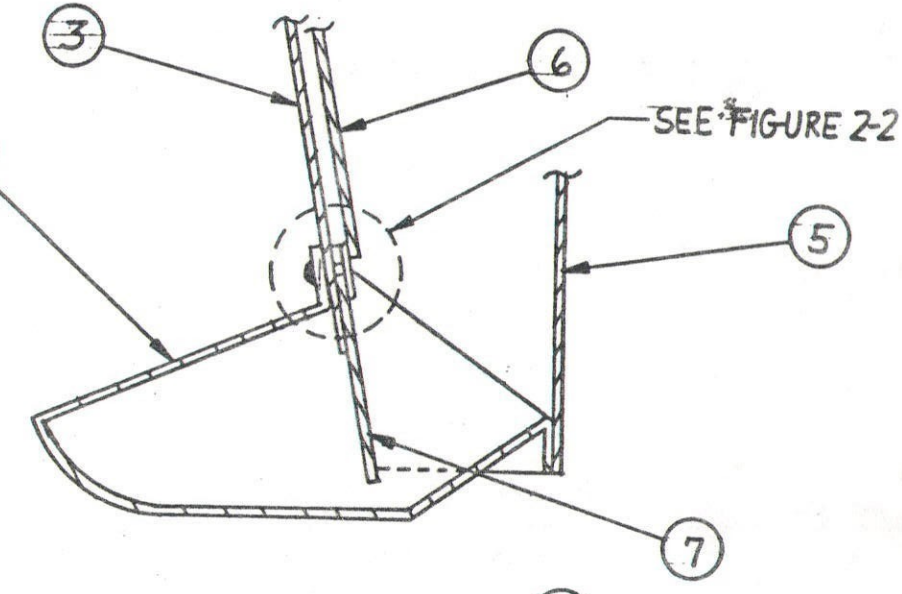

FIGURE 1-1

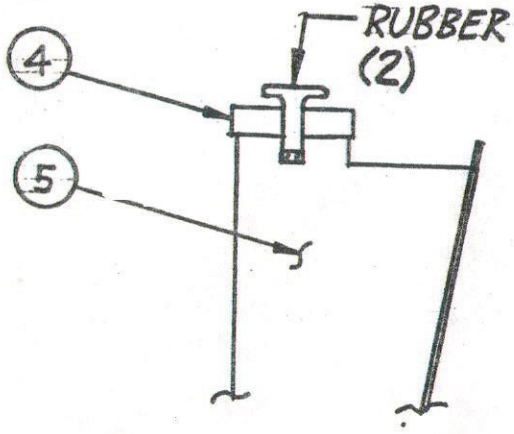

FIGURE 2-1

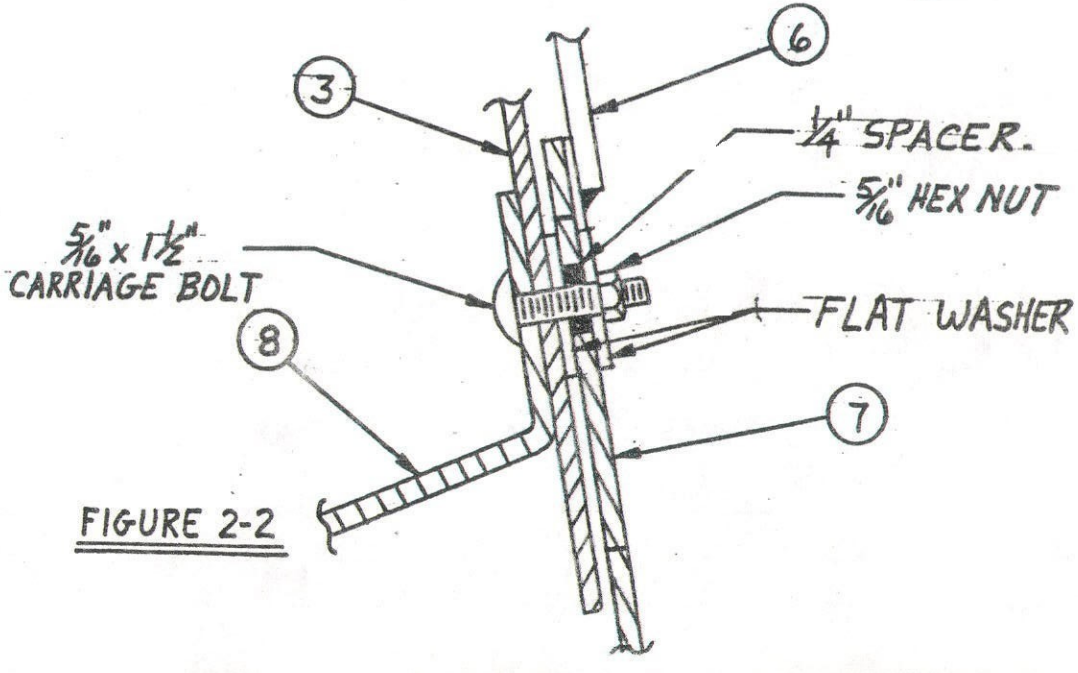

FIGURE 2-2

* INSTRUCTIONAL ASSEMBLY POLY DOME PIG NURSERY *

1. First place pig Feeder boot in cutout and secure as shown in figure 2-2. Then locate adjustment arm #6. To adjustment plate using 2- 1/4"x3/4" carriage bolts and 2- 1/4" hex nut. When locating adjustment arm make sure, washers and spacer are placed in right order as shown in figure 2-2.
2. Next locate pig feeder #5 as shown in figure 1-2. Drill 1/4" holes 6" on center from top to bottom place 3 bolts across the top and three across the lower back through the feeder boot #8, securing with 1/4"x3/4" carriage bolt, washer, and 1/4" hex nut.
3. Next locate the front door #13 as shown in figure 1-3. Drill 1/4" holes 6 per side at 6" apart and 2 on top, then securing with 1/4"x3/4" carriage bolts, washer, and 1/4" hex nuts.
4. Now locate the top center vent #1 and secure as shown in figure 1-4, then locating the 2 double vent caps #2 and secure as shown in figure 1-5.
5. Next bolt the 2 halves of the floor grating #10 together using 3- 5/16"x1" hex head bolt, remembering to mount the grating support #15 to the center bolt. Then place the grating in the holding tank. Now taking all the plastic floor pieces #11 and plastic pins #14 assemble them as shown in figure 2-3. When that is completed place the plastic flooring #11 over the floor grating #10.
6. Next after completing step #5, place the poly dome round hut #3 over the holding tank #9 make sure the 1 1/2" ø vent holes that are predrilled in the lip of the holding tank are located to the rear of the unit. Then drill 5/16" ø hole every 50", then securing with 6- 5/16"x4 1/2" hex head bolts, with large washers top and bottom and 6- hex nuts.

NOTE: THIS DRW. IS CONNTINUED FROM THE FIRST PAGE.

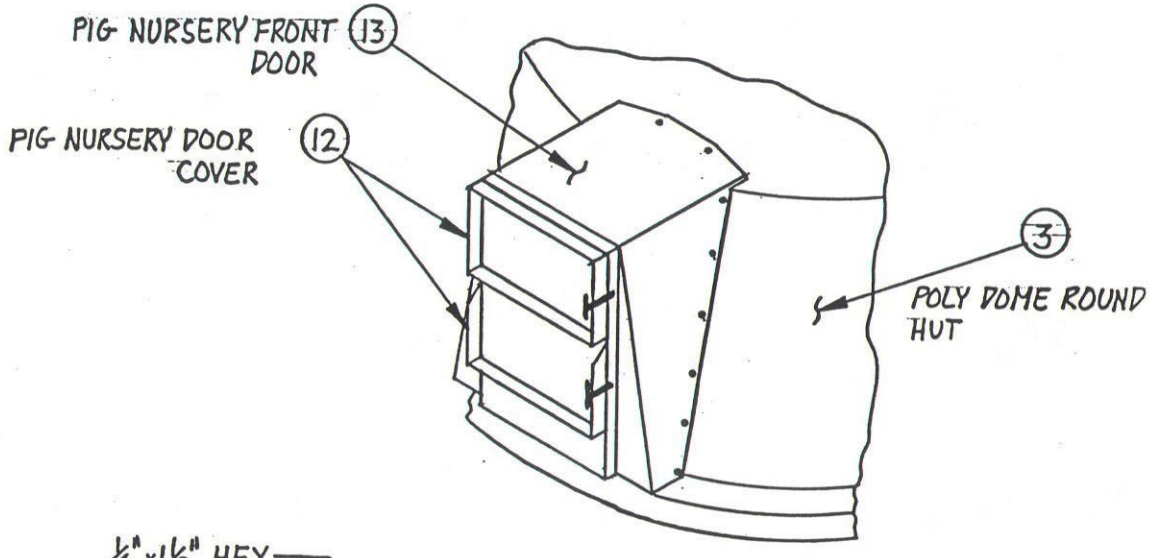

FIGURE 1-3

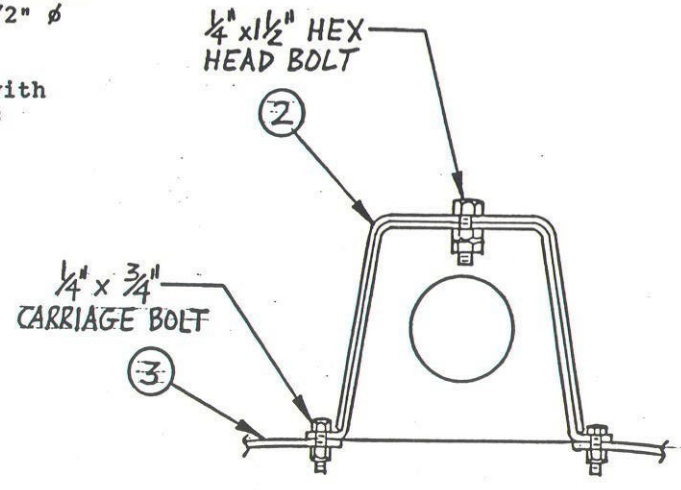

FIGURE 1-5

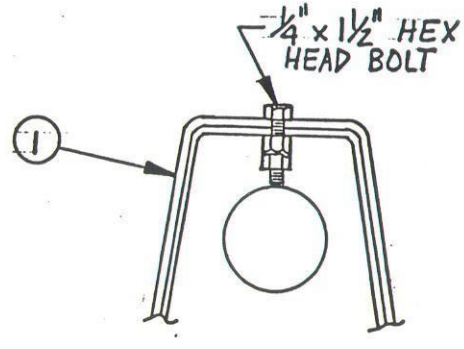

FIGURE 1-4

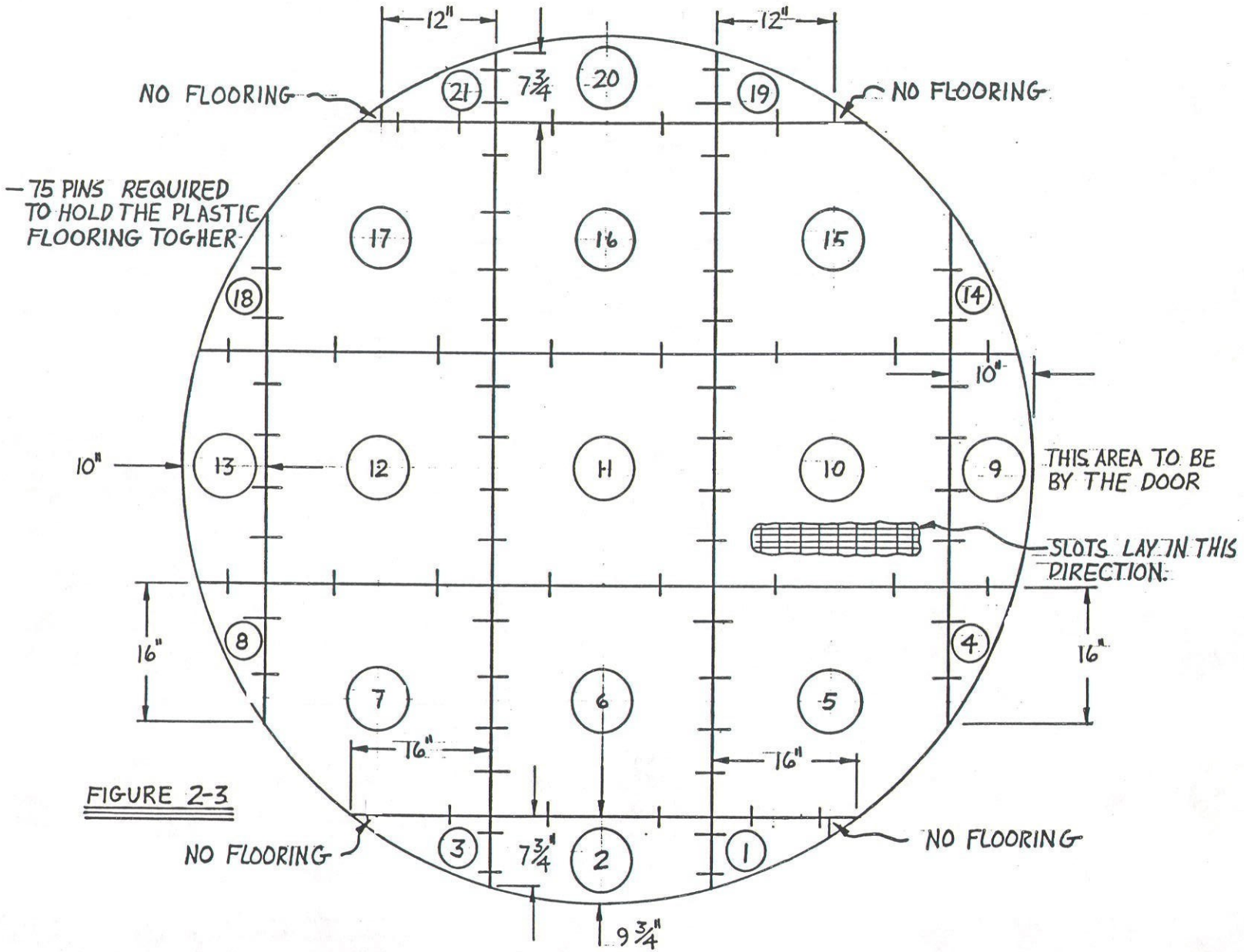
12"
12"
NO FLOORING
NO FLOORING
7 3/4
21
20
19
75 PINS REQUIRED TO HOLD THE PLASTIC FLOORING TOGHER
17
16
15
18
14
10"
10"
13
12
11
10
9
THIS AREA TO BE BY THE DOOR
SLOTS LAY IN THIS DIRECTION.
16"
16"
8
4
7
6
5
16"
16"
NO FLOORING
NO FLOORING
3
7 3/4
2
1
9 3/4

FIGURE 2-3